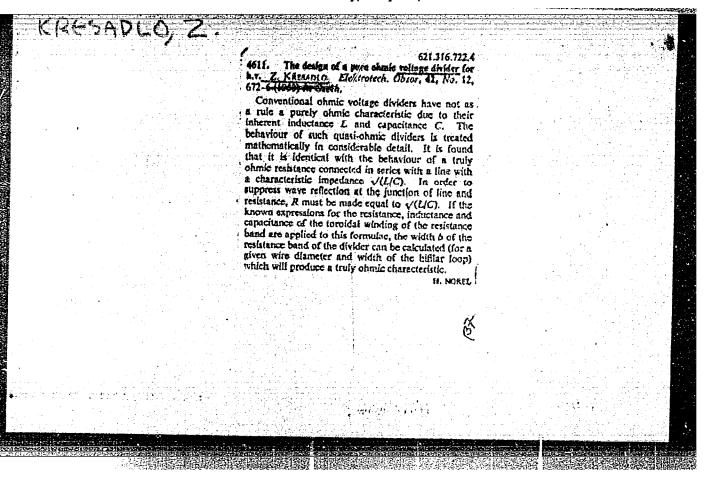
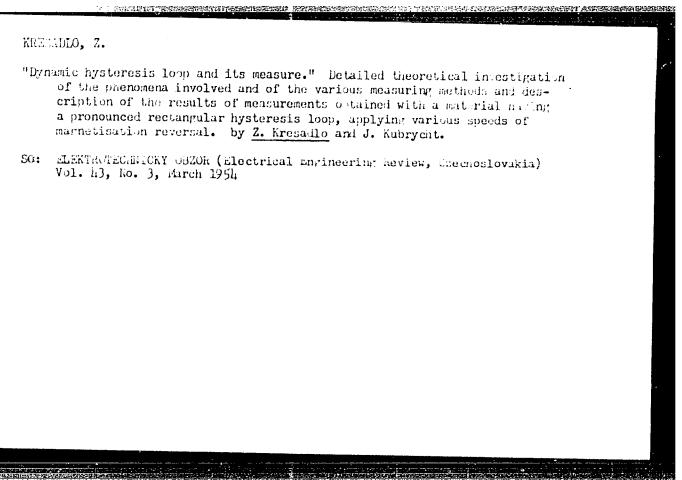
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APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R0008264100

#### KRESADLO, Z.

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p. 91 (Elektrotechnicky Obzor. Vol. 47, no. 2, Feb. 1958, Fraha, Czechoslovakia)

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KRESADIO, Z.

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KRESADIO, Z.

Thermal control of the permissible load of bus bars. p. 453.

ELEKTROTECHNICKY OBZOR. (Ministerstvo tezkeho strojirenstvi a Ceskoslovenske vedecka technicka spolecnost pro elektrotechniku pri Geskoslovenske akademii ved) Praha, Czechoslovakia. Vol. 48, no. 9, Sept. 1959.

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Killiandlo, Zd., inz., kundidat technickych vod

A superconductive molonoid. El tech obzor 50 no.12:691-692
D '61.

KRESADLO, Zdenek, inz., kandidat technickych ved, laureat
Statni ceny Klementa Gottwalda

New aspect of the flux roversal of ferromagnetic materials. El tech obzor 51 no.8:383-390 Ag 162.

1. Statni vyzkumny ustav silnoproude elektrotechniky.

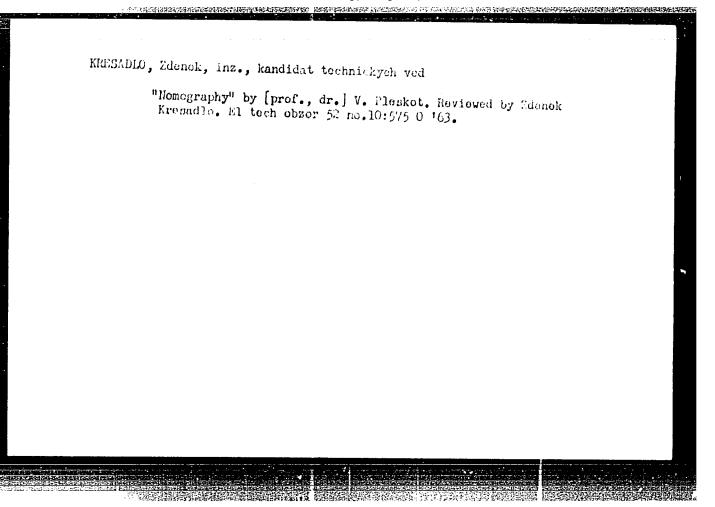
KRESADLO, 2., inz., kandidat technickych ved

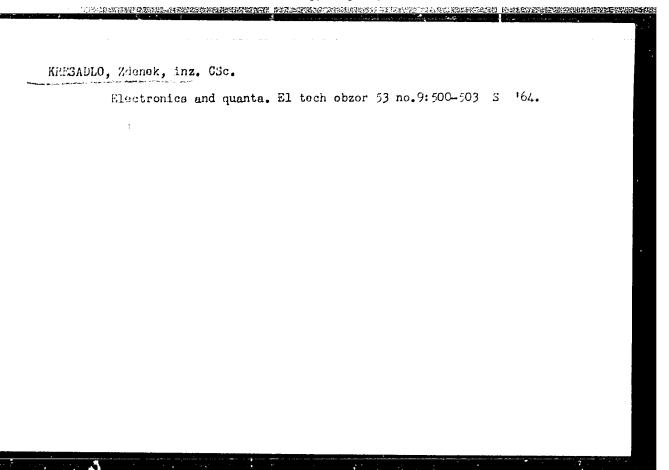
Magnetohydrodynamic condenser. El tech obzor 52 no.2:102-103
F '63.

KRESADIO, Zdenek, inz., kandidat technickych ved

Calculation of a frequency tripler in basic connection.
El tech obzor 52 no.10:519-525 0 163

1. Statni vyzkumny ustav silnoproude elektrotechniky.



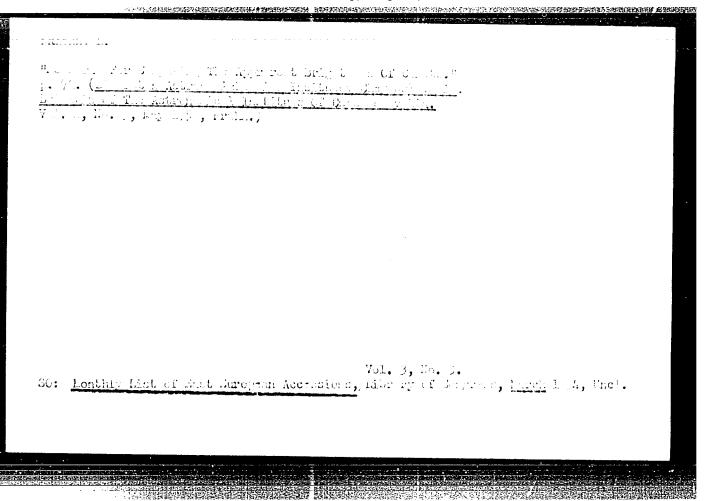


KRESAK, E.; KRESAKOVA, H.; KOHOUT C. I.

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1. Astronomical Institute of the Glovak Academy of Criences, Bratislava (for Kresak and Kresakova). 2. Astronomical institute of the Dzechoslovak Academy of Sziences, Frague (for Achoures).

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S0: <u>M</u>	onthly List	East Euro of/ <i>Rúshlá</i> h	pean Vo Accessions,/I	1. 3, No. 6 ibrary of C	ongress,	June	_1950, <b>U</b> ncl.

#### KRESAK, L.

On a criterion concerning the perturbing action of the earth on meteor streams [in English with summary in Russian]. Biul.astron.inst.Chekh. 5 no.3:45-49 Je \$54. (MLRA 7:6)

1. Astronomical Observatory of the Slovak Academy of Sciences, Skalnate Pleso. (Perturbation) (Gravity) (Meteors)

Non the collisional broadbasis of the cutoff of the collision

KRESAK, L.

"On the collisional hypothesis of the origin of the Perseid meteor stream."

p. 7 (Frace. Contributions, Vol. 2, 1957, Praha, Czechoslovakia)

Monthly Index of East European Accessions (EEAI) LC, Vol. 7, no. 9, September 1958

KRESAK, L.

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p. 19 (Prace. Contributions, Vol. 2, 1957, Praha, Czechoslovakia)

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KRESAK, L.

"The motion of the periodic comet, Tuttle-Glacobini-Kresak, 1951-1956."

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KRLSAL, L.

MILITAR: & NAVAL SCIENCES: GENERAL

Periodical NASA VEDA. Vol; 5, no. 10, Oct. 1958.

KRESAK, L. 10th Congress of the International Astronomical Union in Moscow. p. 456.

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# KRESAK, L.

Multiple fall of Pribram meteorites photographed. Pt.5. Biul astr Cz 14 no.2:49-52 '63.

1. Astronomical Institute of the Slovak Academy of Sciences, Bratislava.

# KRESAK, L.

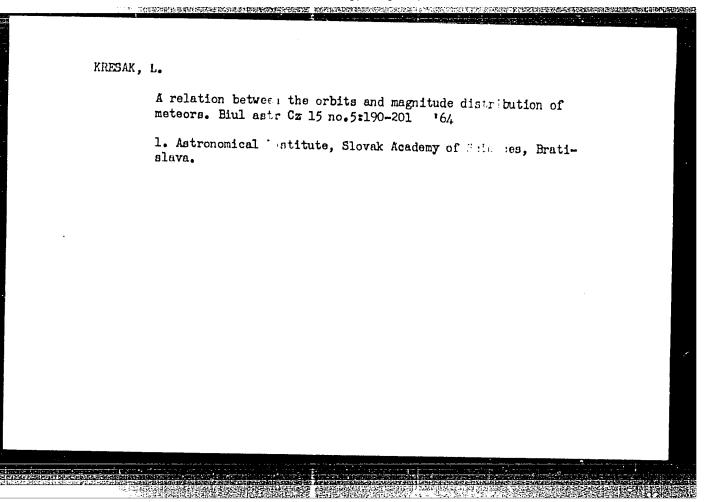
On the variations in frequency of meteorite falls. Biul astr Cz 14 no.2:52-64 163.

1. Astronomical Institute of the Slovak Academy of Sciences, Bratislava.

KRESAK, I..

The latitude variation of the meteor shower influx. Biul astr Cz 15 no.2:53-62 '64.

1. Astronomical Institute, Slovak Academy of Sciences, Bratislava.



KRESAK, L. KRESAKOVA. M. The variations in frequency of bright photographic meteors.

Biul astr Cz 16 no.2:81-88 165.

1. Astronomical Institute of the Slovak Academy of Sciences, Bratislava. Submitted July 5, 1963.

CIA-RDP86-00513R000826410

5. (m/2.0**-67** A30 384 A76034887 SOURCE CODE: CZ/2515/66/003/000/0030/0074 AOTHOR: Kresak, L. .- Kresak, L.; Kresakova, M. ORG: none TITLE: Density distribution of telescopic meteors around the earth's orbit SOURCE: Skalnate Pleso. Astronomicke observatorium. Prace, v. 3, 1966, 39-74 TOPIC TAGS: meteor, meteor observation, telescopic meteor, faint meteor, meteor density distribution, sporadic meteor, meteor shower, meteor brightness, space hazard, space vehicle meteoric risk, meteor impact probability ABSTRACT: The density distribution of faint meteors around the earth's orbit was investigated on the basis of 1397 telescopic meteor observations (4573 meteors recorded during a net time of 1364 hours) obtained at the Skalnate Pleso Observatory in 1946--1959. The variation in spatial density of meteors with solar longitude was determined for three different models of apparent radiant distribution. It is shown that no stable model can satisfactorily account for the genuine varia-

tions in meteor rates. The remaining variation is related to the distribution of

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approaching short-periodic cometary orbits, indicating a cometary origin for at least a part of the sporadic meteors. Some evidence suggests a marked concentration of telescopic meteor orbits to the plane of the ecliptic. In the magnitude range of 6--9m the major meteor showers, known from photographic and naked-eye observations, appear at considerably reduced strength; on the other hand, several showers composed predominantly of faint meteors can be seen. On the whole, the contribution of meteor showers to the sporadic background lessens with decreasing meteor brightness. This fact affects the variations of meteoric danger to space vehicles, which are relatively moderate at the level of impact probability, 10<sup>-6</sup>m<sup>-2</sup>day<sup>-1</sup> (2-mm penetration of aluminum skin). Another increase of the amplitude of these variations, suggested by observation of the faintest radio meteors and, in particular, by direct impact measurements on artificial satellites, evidently occurs lower in the scale of particle sizes. The authors are greatly indebted to all members of the staff of the Skalnate Pleso Observatory who participated in the observations included in the study. The names of all individuals and their share of participation in the program are given in this and a previous article. The authors also thank Mrs. L. Durkovicova and Mr. A. Aldor for their affective aid in the numerical computations. Orig. art, has: 9 figures, 8 tables, and 3 formulas. [Authors] abserbed,

: 05/SUBM.DATE: none/ORIG REF: 007/SOV REF: 003/OTH REF: 027/

KRESAK, Jen

International socialist distribution of production in the chemical industry. Chem prum 13 no.1:36-38 Ja '63.

1. Ministerstvo chemickeho prumyslu.

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KRESAK M

CZECHOSLOVAKIA/Form Animals. Honey Boo

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Abs Jour : Rof Zhur - Biol., No 8, 1958, No 35778

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Title

Romerks on the Froblem of the Fight Against Woods from the Foint of View of Bookcoping (Zemechaniya k problems ber'by a sornyakemi s tochki zroniya interesov poholovodstva)

Orig Fub : Fol'nohospoderstve, 1957, 4, No 2, 402-404

Abstract : During the plowing of fallow lands in the arid and semierid regions of Slovekia, the flowering woods, together with honey boos working on them, are semetimes plowed in. It is quite easy to excid these lesses in boos if the plowing is done during the hours when the boos arenet working, or if a board is fixed in front of the plow in order to drive ewey the boos.

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KRESAK, L. KRESAKOVA, M.

The variations in frequency of bright photographic meteors. Biul astr Cz 16 no.2:81-88 '65.

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1. Astronomical Institute of the Slovak Academy of Sciences, Bratislava. Submitted July 5, 1963.

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SOURCE CODE: CZ/2515/66/003/000/0039/0074

AUTHOR: Krenak, L. . . . Krenakova, M.

27

OKG: none

TITLE: Density distribution of telescopic meteors around the earth's orbit

SOURCE: Skalnate Pleso. Astronomicke observatorium. Prace, v. 3, 1966,

39 - 74

TOPIC TAGS: meteor, meteor observation, telescopic meteor, faint meteor, meteor density distribution, sporadic meteor, meteor shower, meteor brightness, space hazard, space vehicle meteoric risk, meteor impact probability

ABSTRACT: The density distribution of faint meteors around the earth's orbit was investigated on the basis of 1397 telescopic meteor observations (4573 meteors recorded during a net time of 1364 hours) obtained at the Skalnate Pleso Observatory in 1946--1959. The variation in spatial density of meteors with solar longitude was determined for three different models of apparent radiant distribution. It is shown that no stable model can satisfactorily account for the genuine variations in meteor rates. The remaining variation is related to the distribution of

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approaching short-periodic cometary orbits, indicating a cometary origin for at least a part of the sporadic meteors. Some evidence suggests a marked concentration of telescopic meteor orbits to the plane of the ecliptic. In the magnitude range of 6-9m the major meteor showers, known from photographic and naked-eye observations, appear at considerably reduced strength; on the other hand, several showers composed predominantly of faint meteors can be seen. On the whole, the contribution of meteor showers to the sporadic background lessens with decreasing meteor brightness. This fact affects the variations of meteoric danger to space vehicles, which are relatively moderate at the level of impact probability, 10<sup>-6</sup>m<sup>-2</sup>day<sup>-1</sup> (2-mm penetration of aluminum skin). Another increase of the amplitude of these variations, suggested by observation of the faintest radio meteors and, in particular, by direct impact measurements on artificial satellites, evidently occurs lower in the scale of particle sizes. The authors are greatly indebted to all members of the staff of the Skalnate Pleso Observatory who participated in the observations included in the study. The names of all individuals and their share of participation in the program are given in this and a previous article. The authors also thank Mrs. L. Durkovicova and Mr. A. Aldor for their effective aid in the numerical computations. Orig. art. has: 9 figures, 8 tables, and 3 formulas. [Authors' abstract]

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ACC No. 175034888	SOURCE CODE: CZ/2515/66/003/000/007	5/0112
AUTHOR: Kresakova, M.		كرنيه
ORG: none	Total Control of the	19

TITLE: The magnitude distribution of meteors in meteor streams

SOURCE: Skalnate Pleso. Astronomicke observatorium. Prace, v. 3, 1966, 75-112

TOPIC TAGS: meteor, meteor stream, meteor observation, meteor magnitude, meteor magnitude distribution, meteor stream evolution/Skalnate Pleso

ABSTRACT: The magnitude distribution of meteors in different meteor showers was investigated on the basis of about 48,000 magnitude estimates and 28,000 altitude estimates obtained at the Skalnate Pleso Observatory. The probabilities of perceiving meteors as a function of their magnitudes and positions were derived and applied to the construction of the expected apparent magnitude and altitude distributions for different magnitude functions  $\frac{1}{10}N \sim N^{\mu}dM$ . These were compared with observation distributions and the values of the constant N were deducted. A seasonal invariability of the magnitude function of sporadic meteors, suggested its

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independence of geocentric velocity, was found. All seven major showers under investigation yielded a pronouncedly lower value of \* than their sporadic background, which was confirmed by a significant lack of shower meteors in the telescopic magnitude range. Attention was paid to the variation of the magnitude function with the position within individual streams and to its changes with magnitude. Some anomalies associated with the evolution of meteor streams were established. The author expresses sincere thanks to the directors of the Skalnate Pleso Observatory under the supervision of which the observation program was carried out by Dr. A. Becvar (initiator of the program), Dr. V. Guth, and Dr. L. Pajduskova. During the preparation of the paper, the discussions, advice, and criticism of Dr. V. Guth, Mr. A. Aldo, who effectively assisted in the preparation and numerical treatment of the observation data. The author lists the names of all observers who over a period of 16 years collected the data on tens of thousands of meteors. Orig. art. has:

SUB COTE: 08/ SUBM DATE: none/ ORIG REF: 013/ SOV REF: 005/

MRESAKOVA, Kargita

SURVAME, Given Names

Country: Czechoslovakia

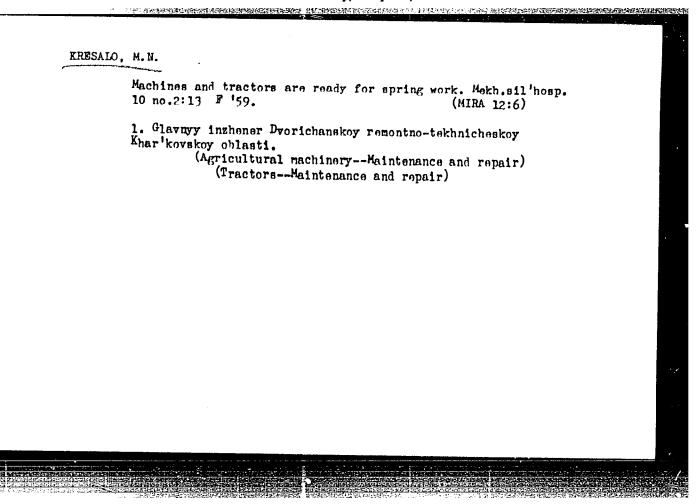
Academic Degrees: /not given/

Affiliation: Astronomical Institute, SAV /Slovenska akademie ved; Slovak

Academy of Sciences/ (Astronomicky ustav SAV), Bratislava. Source: Bratislava, Nase Veda, Vol VIII, No 4, 1961, pages 198-202.

Data: "Collision of Earth With Meteorites and Its Consequences."

GPO 981643



S/078/62/007/006/019/024 B119/B138

AUTHORS:

Distanov, B. G., Kresal'naya, L. Z., Stepanova, N. S.,

Kipriyanova, S. S.

TITLE:

Production of high-purity alkali halide salts

PERIODICAL: Zhurnal neorganicheskoy khimii, v. 7, no. 6, 1962, 1464-1465

TEXT: The authors purified the salts LiCl, NaCl, KCl, KBr, NaI, RbI, CsI, KI, NaNO<sub>3</sub>, and CaCl<sub>2</sub> by extracting concentrated aqueous solutions of them with solutions of dithizon and o-hydroxyquinoline in carbon tetrachloride (at pH 7 - 7.5 and pH 5 - 6, respectively), and then passing the salt solutions through a chromatographic column (filling: Al<sub>2</sub>O<sub>3</sub> and channel black in layers). The salts purified of Fe, Mn, Cu, Ni, and Co contained impurities of only  $1 \cdot 10^{-5}$  -  $1 \cdot 10^{-6}$ %, and are suitable for the production of single crystals. There are 2 tables.

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August 7, 1961

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AUTHOR: Distanov, B.G.; Kr	esal'naya, L.Z.; Stopanova, N.S.	E+1	
TITLE: Application of the liquand other high-purity salts	uld extraction method to the preparation of elka	li halides	
SOURCE: Konference o monok Turnov, VUM, 1962, 64	crystalech. 4th, Turnov, 1961. Sbornik refer	atov.	
TOPIC TAGS: alkali halide, s organic complex, dithizone, h	ealt purification, liquid extraction, heavy metal ydroxyquinoline, column chromatography, alun	extraction,	
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L 35066-65 ENT(m)/ENP(t)/EMP(b) ACCESSION NR: AP5008517 \$/0286/65/000/006/0019/0019 AUTHOR: Rybkin, Yu. F.; Lebed', V. I.; Kresal'naya, L. Z.; Kipriyanova, TITLE: A method for producing halides of alkali metals. Class 12, No. 169080 SOURCE: Byulleten' izobreteniy i tovarnykh znakov, no. 6, 1965, 19 TOPIC TAGS: alkali halide, alkali metal ABSTRACT: This Author's Certificate introduces a method for producing halides of alkali metals, e.g. iodides and bromides, from a halogen and a compound which contains a metal. Highly concentrated halide solutions are produced by using an amalgam of the appropriate metal and carrying out the reaction in the halide of this

ASSOCIATION: Vsesoyuznyy nauchno-issledovatel'skiy institut monokristallov (All-Union Scientific Research Institute of Single Crystals)

SUBHITTED: 21Jan63

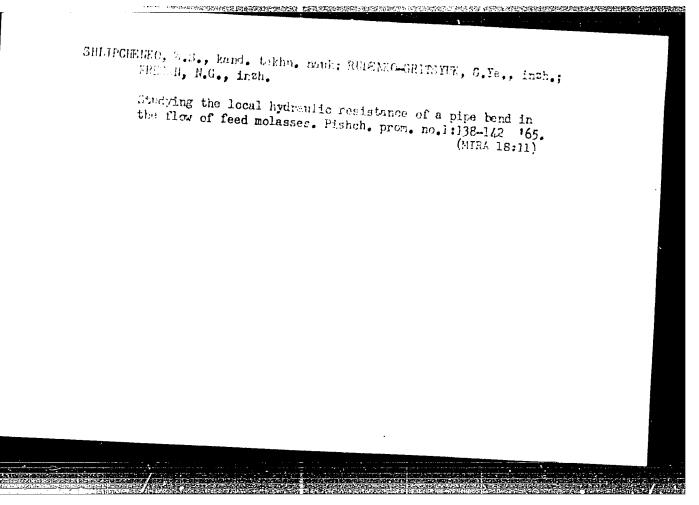
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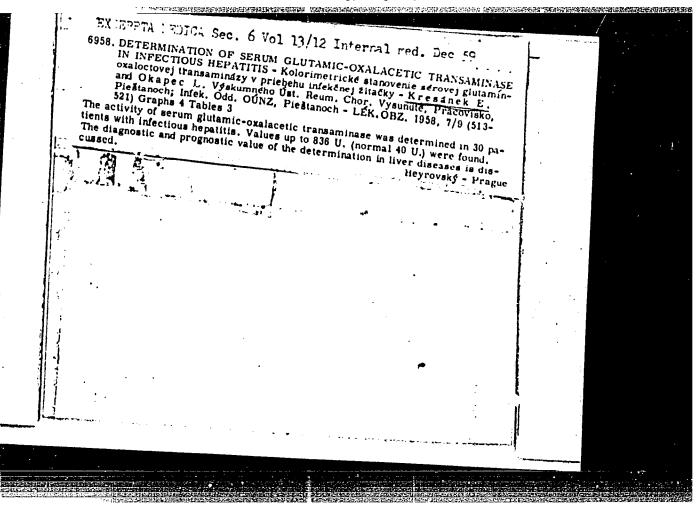
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OTHER: 000



# Changes of proteins in the blood serum in some inflammatory rheumatic diseases. 1-st communication. Fysiat.vest., Praha 33 no.3: 1. Z Vyskumneho ustavu reumatickych chorob, vysunuteho pracoviska v Piest'anoch, prednesta doc. MUDT S.Sit'aj. (BLOOD PROTEINS, in various diseases rheum, arthritis) (ARTHRITIS, RHEUMATOID, blood in protein changes)



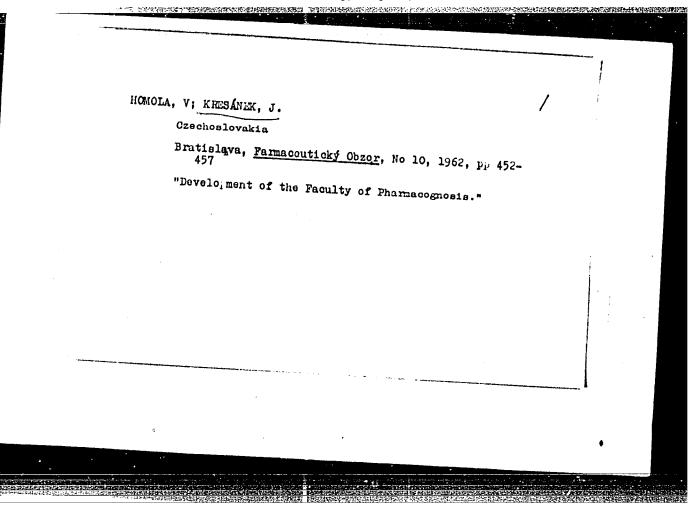
LAVICKA, J.; BLAHOS, J.; BRABENCOVA, H.; SITAJ, S.; VIRT, S.;
MIKUS, F.; KRESANEK, E.; Spolupracovali: MESTAN, J., MUDr.,
SFN - transfuzni stanice, Praha 10; KULICH, V1., MUDr.,
TS - Plzen; DZAVIK, V1., MUDr., TS Gelnica; ZOLLNAYOVA,
Trencin, MUDr.; Laboratorni prace: PREUSOVA, H.; NOVAKOVA, A.;
LUSKOVA, K.

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Normal levels of blood uric acid in various regions of Czecho-slovakia. Cas. lek. cesk. 102 no.34:937-941 23 Ag '63.

1. Klinika chorob vnitrnich lekarske fakulty KU v Plzni, prednosta prof. dr. K. Eobek Vyzkumny ustav endokrinologicky v Praze, reditel doc. dr. K. Silink Vyzkumny ustav chorob revmatickych v Piestanech, reditel doc. dr. S. Sitaj Interne oddelenie OUNZ, Gelnica, veduci MUDR. F. Mikus.

(URIC ACID) (BLOOD CHEMICAL ANALYSIS)



REMACOVA, A.; KRESANEK, J.

CSLR

Physicacognostic Dept., Pharmacoutical faculty of Charles University (matedra farmakognosie Farmaccuticke fakulty UK), Bratislava

Bratislava, Farmaceuticky Obsor, No 3, 1963, pp 110-116

"Evaluation of Anatomical Differences of Some Seeds in the Solanaceae Family"

(2)

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CZECHOSLOVAKIA

KRESANEK, J.

Dept. of pharmacognosis, Faculty of Pharmacy, Comenius Univ. (Katedra farmakognosie Farmaceutickej fakulty UK), Bratislava

Bratislava, Farmaceuticky obzor, No 2, [Feb 67, pp 52-60

"Palynology; an scientific discipline auxiliary to pharmacognostic

CZECHOSLOVAKIA

# VITTEK, J; KRESANEK, J

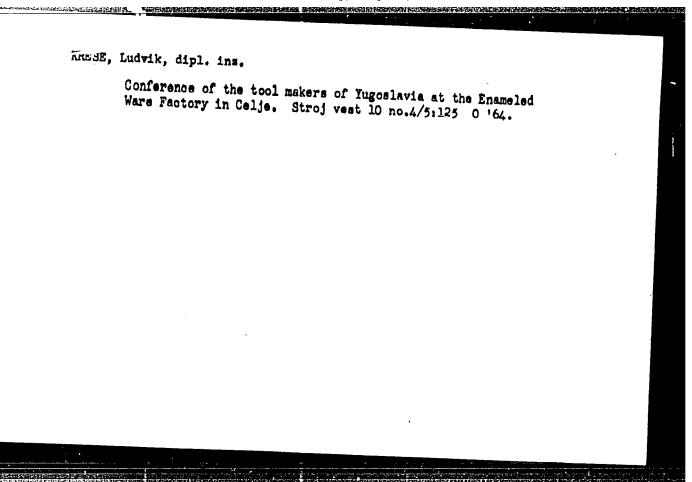
1. Chair of General Biology (Katedra pre vseobecnu biologiu), Bratislava; 2. Chair of Stomatology of the Medical Faculty UK (Katedra stomatologie Lekarskej fakulty UK), Bratislava; 3. Chair of the Pharmacology of the Pharmaceutical Faculty UK (Katedra farmakognozie Farmaceutickej fakulty UK), Bratislava

Bratislava, Farmaceuticky obzor, No 4, 1963, pp 163-169

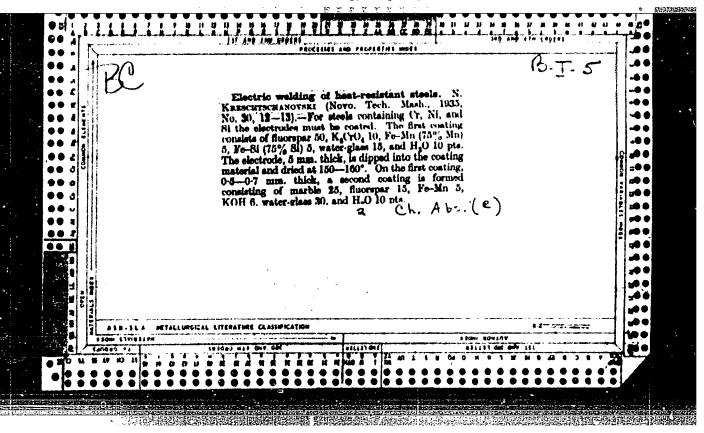
"Drugs from Higher Plants with an Antibacterial Effect."

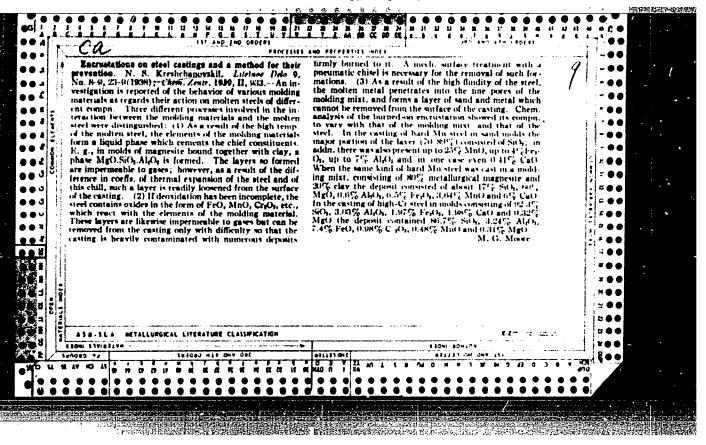
- 1. KRESANOV, A. I.
- 2. USSR (600)
- 4. Forests and Forestry Periodicals
- 7. Readers comment on their periodical. Les i step! 4, no. 10, 1952.

9. Monthly List of Russian Accessions, Library of Congress, January, 1953, Unclassified.



Mechanized harvesting of tea. Trakt. i sel'khozmash. 31 no.6:
33-34 Je '61. (MRA 14:6)





Technology
Casting stainless and high temperature steels; Poskva, Gos. nauchno-tekhn. izd-vo reshinostroit. lit-ry, 1941.

9. Monthly List of Russian Accessions, Library of Congress, Pay 1952 3953, Uncl.

KRESHCHANOVSKIY, N. S.; GINSBURG, E. S.; KLYACHKO, Yu. A.; KUNIN, L. L.

"Effect of Boron on the Surface Tension of Khl5N25 Steel," Doklady Akademii Nauk
SSSR 72 (1950) No 5, pp 927/929.

B-81524, 28 Dec 54

ZAPETAUEVA, L.P., KRESHCHANOVSKIY, N.S., KUNIN, L.L.

Metals

Cand. Technical Sci.

"Effect of Calcium on Crystallization and Surface  $T_{\rm e}$ nsion of Austenitic Nickel-Chromium Steel," Litey Proiz, No. 2, 1951.

PA 185T96

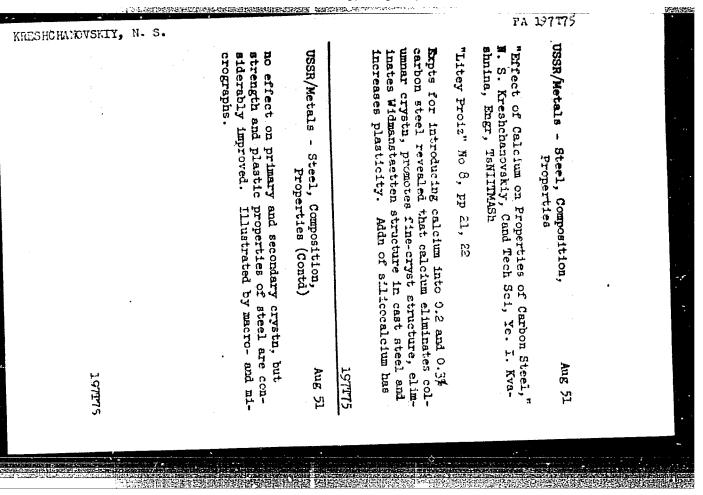
#### "APPROVED FOR RELEASE: Monday, July 31, 2000

#### CIA-RDP86-00513R000826410

and the latter of the latter o THE REPORT OF THE PROPERTY OF ETHORNOLOGIY, A. S. 135265 USSR/Metals - Cast Iron Feb 51 "Titanium-Manganese Perlitic Malleable Iron in Automobile Building," N. D. Titov, ZIS "Litey Proiz" No 2, pp 13, 14 Essential advantages of malleable iron with addn of titanium are increased plasticity, possibility of straightening parts in presses and better machinability than spheroidized manganese cast iron. Addn of 0.05-0.06% Ti is sufficient with Mn-content of 1.0-1.2%. Also examd effect of Mg-addn on properties of perlitic malleable iron. 185795 

#### "APPROVED FOR RELEASE: Monday, July 31, 2000

#### CIA-RDP86-00513R000826410



KRESHCHAMMUTTY, N. S.

Sovremennaia tekhnologiis polucheniis vysokokachestvennykh stalinykh otlivok /Contemporary technology for obtaining steel castings of high quality /. Moskva, Machyiz, 1952. 256 p.

SO: Monthly List of Russian Acresotons, Vol 6 No 4, July 1953

APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R0008264100

KRESICHANDVSKIY, N. S.

# USSR/Engineering - Electric Furnaces Apr 52

"Cast Heating Units Made of Modified Alloys for Electric Resistance Furnaces," N. S. Kreshchanovskiy, Cand Tech Sci, A. D. Svenchanskiv, Engr, Moscow Power Eng Inst

"Litey Freizvod" No 4, pp 6-11

Investigates possibility of fabricating heating units by casting them out of alloys of nichrome and cromal types and studies modifying effect of Ca, Mg, Ba, Ce and Li. Introduction of earth and earth alkali metals permitted developing satisfactory technology of cast heaters obtaining sufficiently high density of alloys with high ohmic resistance and good mech properties. 213764

KRESHCHANOVSKTY, N. S	233178	in liquid state under various conditions of heating. Concludes that holding of nitrogen steel at temps of melt and pouring, i.e., 1,550-1,480°, does not decrease considerably ant of N dissolved in steel.	Establishes 0.3% as max Ni concn in steel under condition of obtaining sound castings. Optimum Ni content in steel with 15-17% Cr is 0.15-0.20%. Steel retains 50-60% of Ni introduced into melt in form of nitrided ferrochromium. Studies denitriding of steel 233776	od" No 9, pp 22, 23	rgy - Nitrogen in Steel  lem of Melting Austenitic Chrome-Nickel  red With Nitrogen, V.I. Prosvirin, Dr  S. Kreshchanovskiy, Cand Tech Sci, R.	

#### "APPROVED FOR RELEASE: Monday, July 31, 2000

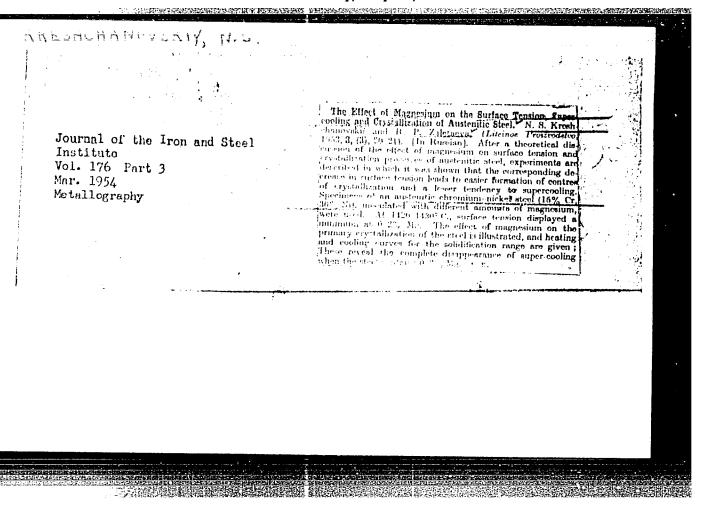
CIA-RDP86-00513R000826410

Hochwertiger Stahlguss. Berlin, Technik, 1955.
267 P. Illus., Diagrs., Tables.
Translation from the Russian: Sovremennaya Tekhnologiya Polucheniya Vysokokachestvennykh Stall'Nykh Otlivok, Moscow, 1953.
Added T.-P. in Russian.
Bibliography at the endof articles.

"但是我们的时间,我们就是我们就会是我们的,我们就是一个人的人的人,我们就是一个人的人的人,我们就是这种的人,我们就是我们就是我们的人的人,我们就是这个人的人的

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#### KRESHCHANOVSKIY, N. S.

USSR/Miscellanceus-Metallurgy

Card 1/1

Authors

Kreshchanevskiy, N.S., Prosvirin, V. I., and Zalotayeva, R. P.

Title

: Effect of nitrogen on the surface tension and crystallization of

austenite steel

Periedical: Lit. Preizv. 1, 23 - 24, Jan-Feb 1954

Abstract

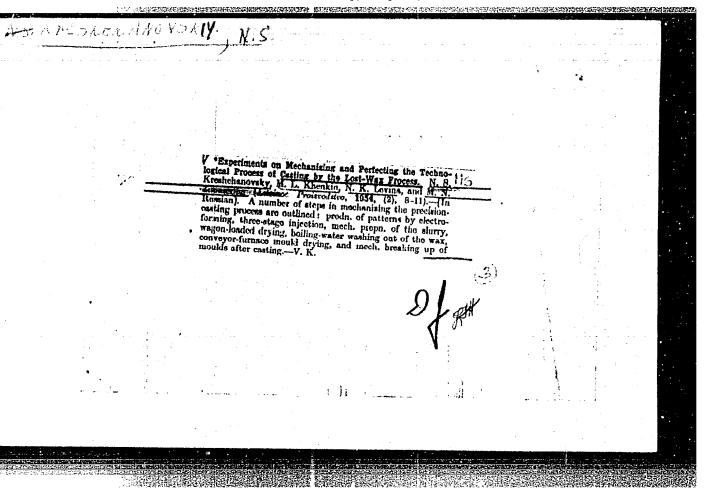
: The effect of nitrogen on the surface tension and crystallization of austenite nickel-chreme steel was investigated by means of a special but simple device. Surface tension originates as result of different attraction forces of molecules situated on the surface of phase separation and between molecules within the phase. The presence of nitrogen in austenite steel has practically no effect on primary crystallization. The dimension of the grain and the depth of expansion of the acticular crystallization zone in nitrous and nitrogenless steel remain unchanged. Six references.

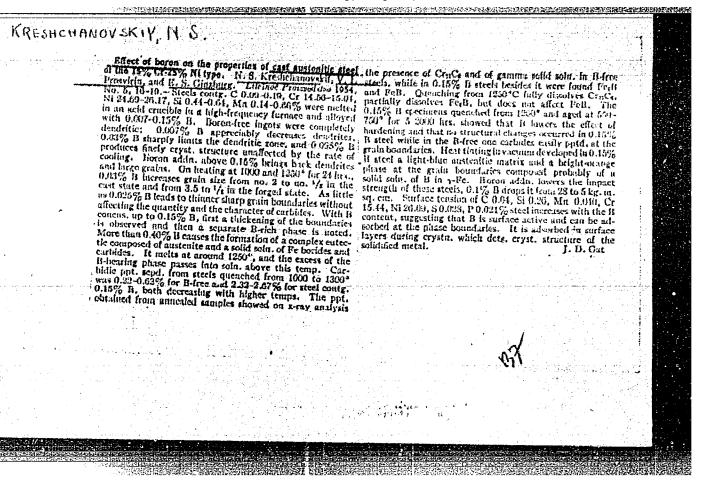
Table, graph, phote.

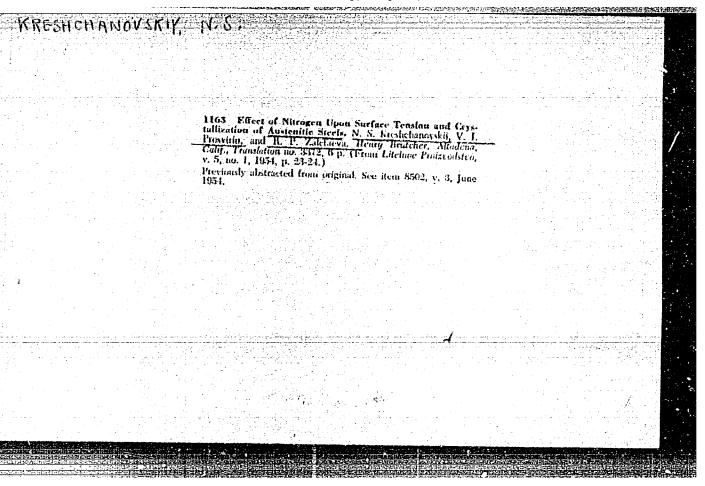
Institutions

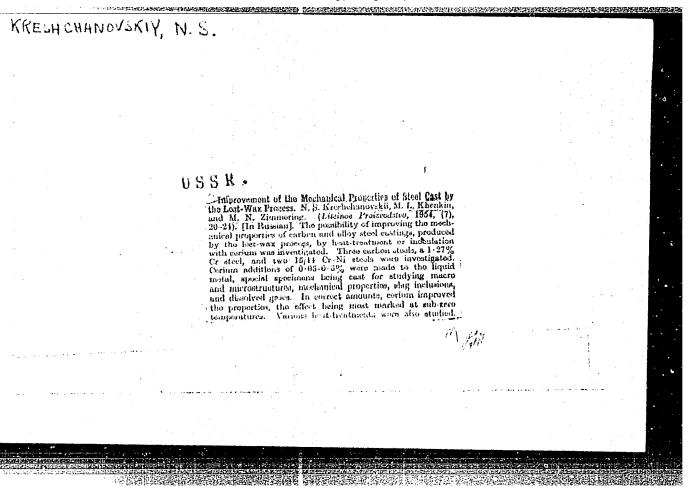
Submitted :

Webstern B-78539, 85454









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KRESHCHANOVSKIY, N.S., kandidat tekhnicheskikh nauk, redaktor; KRYLOV, 17 inshence redaktor; SOKOLOVA, T.F., tekhnicheskiy redaktor; POPOVA, S.M., tekhnicheskiy redaktor.

[Heat treatment and properties of cast steel; transactions of the All-Union Conference] Termicheskaia obrabotka i svoistva litoi stali; trudy vsesoiuznogo soveshchaniia. Pod red. N.S. Kreshchanovskogo. Moskva, Gos. nauchno-tekhn. izd-vo mashinostroitel noi lit-ry, 1955. 355 p. (MLRA 8:12)

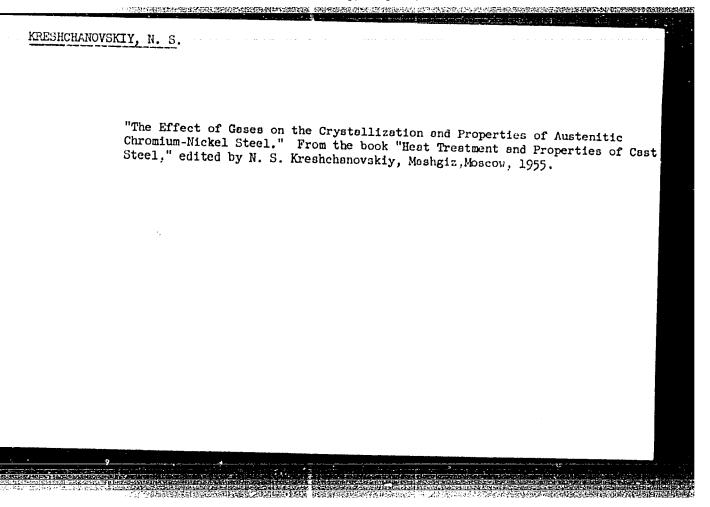
1. Mauchno-tekhnicheskoye obshchestvo mashinostroitel noy promyshlennosti.

(Steel-Heat treatment)

KRESHCHANSKIY, N. S., KHENKIN, M. L., ZEMMERING, M. N.

"Means of Improving the Mechanical Properties of Steel Castings." From the book, "Heat Treatment and Properties of Cost Steel." edited by N. S.

Kreshchonovskiy, Moshgiz, Moscow 1955.



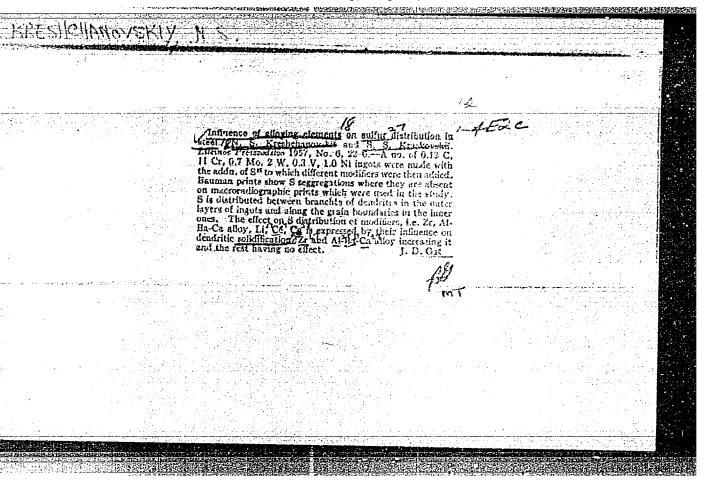
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CIA-RDP86-00513R000826410

Effect of gases on chremium-nickel steel. Trudy MEI ne.17:223-238 155.

1.Kafedra tekhnelegii metallev.
(Chremium-nickel steel) (Gases in metals)

## "APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000826410



IADYZHENSKIT, Boris Mikolayevich; TUNKOV, Vladimir Pavlovich; ZVEREV, K.M., inzh., retsenzent; ERENCHANOVSKIY, H.S., kand.tekhn.nauk, retsenzent; TALANOV, P.I., prof., red.; SIROTIH, A.I., inzh., red.izd-va; EL'KIMD, V.D., tekhn.red.

[Technology of preparing steel castings] Tekhnologiia izgotovleniia stal'nykh otlivok. Moskva, Gos. nauchno-tekhn. izd-vo mashinostroit. lit-ry, 1958. 255 p.

(Steel castings)

OZEROV, Vladimir Aleksandrovich; FEL'DMAN, Solomon Samoylovich; SHKLERINIK,
Yan Ivanovich; KRESHCHANOVSKIY, N.S., kand. tekhn. nauk, retsenzent;
KURCHMAN, B.S., inzh., nauchnyy red.; MODEL', B.I., tekhn. red.

[Lost-wax process in precision casting] Lit's po vyplavliasnym modeliam. Moskva, Gos. nanchno-tekhn. izd-vo mashinostroit. lit-ry,
1958. 321 p. (Frecision casting)

(Frecision casting)

SOV-128-58-7-8/20

AUTHORS: Kreshchanovskiy, N.S., Candidate of Technical Sciences,

and Demin, M.P., Engineer

TITLE; Crack-Resistance of Cast Steel and Methods of Improving It

(Treshchinoustoychivost! litoy stali i metody yeyk povysheniya.)

PERIODICAL: Liteynoye proizvodstvo, 1958, Nr 7, pp 17-21 (USSR)

ABSTRACT: Different existing theories explaining the formation of the

so-called hot cracks, i.e. cracks forming in temperature above the transition of metal into elastic state, are reviewed / Ref.1-30 / and discussed. It was concluded that the effect of additions of various elements (cerium, boron, tinaium, calcium, etc.) on the intercrystalline bond and hence on the crack-resistance can be explained by the effect of these elements on the surface-active impurities forming adsorbed lay-

ers on the surface of crystallites in the primary crystalli-

Card 1/2 zation process, i.e. when a phase forming on the crystallite

SOV-128-58-7-8/20

Crack-Resistance of Cast Steel and Methods of Improving It

borders has high strength and plasticity, it increases the crack-resistance. Modification is considered as one of the most effective methods of influencing the adsorbtion processes. There are 10 graphs, 6 microphotographs, 1 table and 30 references, 25 of which are Soviet, 3 English and 2 German.

1. Steel castings--Fracture 2. Steel castings--Materials 1. Steel castings--Properties

Card 2/2

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SOV/129-59-3-8/16

AUTHORS: Kreshchanovskiy, N.S. and Zabludovskiy, I.Ye.

TITLE: Influence of Inoculation Substances on the Crystallisation

and Distribution of Sulphur in Cast Austenitic Steel (Vliyaniye modifikatorov na kristallizatsiyu i raspred-

eleniye sery v litoy austenitnoy stali)

Metallovedeniye i Termicheskaya Obrabotka Metallov, PERIODICAL:

1959, Nr 3, pp 33 - 37 (USSR)

The method of macro- and micro-autoradiography was used ABSTRACT:

for studying the distribution of sulphur. For this purpose, S35 was introduced into the melt. The sulphur isotope was supplied in the form of a Na SO4 solution

containing active sulphur. The steel was produced in an electric furnace with an acidic lining and to obtain a clearer picture, the S concentration in the steel was artificially increased to 0.04%. The active S was introduced into the molten steel prior to tapping the furnace so as to obtain 1 \mu Cu per 1 kg of liquid metal.

The produced steel was poured into hand ladles of 25 kg capacity. Inoculation was only applied in the second, third and fourth ladle and not in the first. After

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APPROVED FOR RELEASE: Monday, July 31, 2000

Influence of Ineculation Substances on the Crystallisation and Distribution of Sulphur in Cast Austenitic Steel

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treatment with the appropriate substances, the steel was cast into earthen moulds. It was found that zirconium influences appreciably (see Figure 1%) the character of crystallisation of the steel; the zone of columnar crystals in the central part of the specimen decreased and the grain became finer. In the same way as in non-inoculated steel, the sulphur in zirconium-inoculated steel is distributed in the form of point inclusions between the dendrite axes. Dendrite crystallisation of the steel is pronounced in the periphery whilst equi-axial crystal-lisation is pronounced in the central zone of the castim The sulphur was uniformly distributed along the entire eross-section. Inoculation with zirconium does not red ... the sulphur content of the steel. Cerium introduced is. austenitic Cr-Ni steel to the extent of 0.3% has no appreciable influence on the character of the crystallisation (Figure 1,7). The cerium distribution, detected by means of Ce<sup>141</sup> is similar in shape and character to the distribution of sulphur (see Figures 2, v and 3, v).

Card2/4

Influence of Inequilation Substances on the Crystallisation and Distribution of Bulphur in Cast Austenitic Steel

Obvicusly, these inclusions are derium sulphides which did not pass into the slag but remained in the metal. The cerium sulphides can be almost completely eliminated by insculating the steel jointly with Serium and (0.05-0.15%) calcium: in this case, a part of the sulphides will be located in the dendrite axes. Steel inoculated with serium contains 30% less sulphur than steel not thus incoulated. Calcium shows a considerable influence on the primary orystallisation of the steel. Whilst in the noninoculated steel a strongly developed zone of columnar crystals was observed, steels treated with 0.5% calcium showed throughout their cross-section fine crystals and the zone of columnar crystals was only 5-6 mm wide. Inoculation with calcium did not result in any appreciable drop in the sulphur content of the steel (the sulphur content dropped from 0.039 to 0.036%). Thus, it was found that inoculation agents affect greatly the crystallisation of steel. For purifying austenitic refractory steel of sulphur and also for obtaining a more favourable sulphur

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SOV/129-59-3-8/16

Influence of Inoculation Substances on the Crystallisation and Distribution of Sulphur in Cast Austenitic Steel

distribution, it is advisable to inoculate the steel simultaneously with cerium and calcium. There are 3 figures and 1 table.

ASSOCIATION:

Moskovskiy energeticheskiy institut (Moscow Power Institute)

Card 4/4

18(7)

SOV/128-59-3-17/31

AUTHOR:

Kreshchanovskiy, N.S. Candidate of Technical Sciences, Silayev, A.F., Candidate of Technical Sciences,

Sheshenev, M.F., Engineer

TITLE:

The Influence of Small Admixtures of Foreign Matter on the Structure and on the Heat Resistance of Large

Castings of Steel Type 12KhllV2NMF-L.

ASSESSED STEEL STORM STREET, S

PERIODICAL:

Liteynoye Proizvodstvo, 1959, Nr 3, pp 39-42 (USSR)

ABSTRACT:

It has been realized that the use of austenite type steel for castings of turbines and fittings operating at steam temperature of 600 to 610 Celsius is not suitable. The rasons are: high price and weak technological qualities. Therefore during the recent years for this purpose perlite type and semi-ferrite type steel have been introduced in the Soviet Union and in foreign countries. The tests showed that perlite type and especially semi-ferrite type steel of the type Khll at correct alloying with Mo, W, V, and Nb is able to operate at the above said temperature conditions.

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SOV/128-59-3-17/31

The Influence of Small Admixtures of Foreign Matter on the Structure and on the Heat Resistance of Large Castings of Steel Type 12 XII V2 NMF-L

In case these foreign structure particles are mixed at correct proportion, this alloyed steel allows the production of large steel castings, which have the necessary heat resistance. This paper describes the tests made with steel of the type 12KhllV2NMF-L, to which several small admixtures have been added. Laboratory and shop tests had been made with barium, cerium, zirconium and calcium metal. Small admixtures of these elements have promoted the cristallization of the steel. The shop tests have been carried out in an electric furnace of 4 tons capacity. These tests have been compared with the table established by Larsen-Miller. The best result showed an alloy with added aluminum, barium, and calcium. Tensile strength improved to 9,4 kg per square millimeter from 7 kg per sq. mm of steel without any admixture. Correspondingly the heat resistance was higher too. There are 7 tables, 9 graphs and 1 micro-photo.

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Card 2/2

BUGACHEV, V.M., kand.tekhn.nauk, red.; IVANOV, D.P., doktor tekhn.nauk, nauchnyy red.; RABINOVICH, B.V., kand.tekhn.nauk, nauchnyy red.; MARITENBAKH, L.M., doktor tekhn.nauk, nauchnyy red.; KRESHCHANOVSKIY, N.S., kand.tekhn.nauk, nauchnyy red.; SMIRNOVA, G.V., tekhn.red.

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[Foundry practice; research and experiments] Liteince proisvodstvo; nauchno-issledovatel'skie i opytnye raboty. Trudy Vsesoiuznogo soveshchaniia. Moskva, Gos.nauchno-tekhn.izd-vo mashinostroit. lit-ry, 1960. 250 p. (MIRA 13:10)

1. Nauchno-tekhnicheskoye obshchestvo mashinostroitel'noy promyshlennosti. Liteynaya sektsiya.

(Founding)

3/128/60/000/008/006/014 A105/A029

AUTHOR:

Kreshchanovskiy, N.S.

TITLE:

The Problem of the Distribution of Calcium in Molded Steel

PERIODICAL: Liteynoye proizvodstzo, 1960, No. 8, pp. 31 - 33

TEXT: The effect of calcium on the <u>crystallization</u> of steel was reviewed in References 1 to 10. This article deals with the problem of distribution and solubility of calcium in carbon and alloyed steels by use of the radioactive isotope of calcium  $\text{Ca}^{45}$ , with a  $\beta$ -radiation of 0.2 MeV and a half life of 152 days. In the experiments steel was molten in an induction furnace and the percentage of calcium contained in compounds and in solid solutions was determined. At a total calcium content of 0.011 - 0.030% in carbon steel, only 0.0001 - 0.0003% is found in the solid solution. In austenite chrome-nickel steel the calcium content in the solid solution is 25 - 30 times lower than in the precipitate. Steel modified by 0.5% Ca has a considerably finer grain than that modified by 0.25% Ca. Calcium metal shows a strong effect on the decrease of grain size in carbon steel and also in austenite chrome-nickel steel. In carbon steel calcium is found in the form of inclusions of sulfides, oxides, nitrides, etc.

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3/128/60/000/008/006/014 A105/A029

The Problem of the Distribution of Calcium in Molded Steel

In chrome-nickel steel calcium is found in the form of nonmetallic inclusions and intermetallic compounds. During electrolysis the intermetallic compounds are dissociated, calcium is converted to the ionic state and passes into the electrolyte. Calcium forms with nickel an intermetallide of the CaNi5 type with a hexagonal lattice showing the following parameters:  $\alpha = 4.960$  Å, C = 3.948 Å,  $C/\alpha = 0.796$  (Ref. 19). There are: 1 table, 9 figures and 19 references: 15 soviet, 3 English and 1 Swedish.

Card 2/2

S/128/61/000/002/001/009 A054/A133

AUTHOR:

Kreshchanovskiy, N.S.

TITLE:

Modification of cast steel

PERIODICAL: Liteynoye proizvodetvo, no. 2, 1961, 1 - 7

TEXT: Tests were carried out with austenite and carbon steels, in 0.5-ton induction furnaces, using mainly boron, calcium, cerium and magnesium as modifying agents. The tests proved that these elements which show a high surface activity, concentrate in the crystallizing alloy between the phases and usually reduce the interphase surface tension. The effect of the various modifying agents on surface tension depends on the structure of the steel. When modifying austenite chrome-nickel steel with nitrogen, the surface tension increases, when modifying ferritic chrome-steel, however, it decreases. For the various modifying agents used for X15H25 (Kh15N25) steel, the following results were obtained: the lowest surface tension can be obtained by adding 0.06% boron or 0.5% calcium or 0.3% magnesium. When 0.05% cerium is added the surface tension of the liquid metal increases, it decreases, when the cerium-concentration is raised to 0.2%. Metallographic studies show that all modifying agents which lower the surface tension

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Modification of cast steel

sion, contribute to the decrease of grain-size and to a reduction of the zone of acicular crystals. Calcium, magnesium, boron greatly reduce the grain-size, cerium has no noticeable effect in this respect. A coarsely crystalline structure develops also, when calcium, magnesium and boron are added in excess of the optimum amount. It was found that boron, titanium, magnesium and calcium reduce the undercooling of the metal. Besides affecting the crystallization process, the modifying agents also affect the composition, amount, character of carbide and other stabilizing phases. The cause of this is that some modifying agents are adsorbed not only at the boundary of the developing crystal grains, but also at the surface of separating phases, hereby impeding their separation from the solid solution. In boron-containing Kh15N25 steel, for instance, the structure does not change at any temperature and aging holding time while the separation of Cr23C6 carbide at the boundary of the grain and within starts already at 650°C and at an extended holding time, when no boron is added. Vacuum-thermal tests on steels with and without boron content show that this element forms an adsorbent layer on the interphase surface. When modifying carbon steels, the effect of the modifying agents is more intricate as they can affect the primary and the secondary crystallization. The modifying agents eliminate the dendritic crystallization and at the same time they reduce the size of austenite grains of primary

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Modification of cast steel

crystallization. The smallest grain size is obtained with 0.005% boron, 0.1% magnesium, 0.15% calcium and 0.2% cerium. The inter-dendrite distribution of calcium and cerium in carbon steels, determined by autoradiography, also shows the surface activity of these elements. The above modifying agents also affect the microstructure of steel: the "Widmanstatter" structure disappears and the ferrite grains adopt a globular shape. Small additions intensify the separation of the ferrite constituent from austenite; with additions above the optimum amount, a phase separates at the grain boundary which the modifying agent penetrates. Tests to determine the effect of modifying agents on the mechanical properties of steel were carried out with steel smelted in 50 and 500-kg induction furnaces, deoxidized with 0.1% aluminum and the modifying agents added into the ladle. A maximum increase in toughness is obtained with cerium, which also increases the ductivity to such an extent, that the steel satisfies the standard requirements without annealing and normalizatition. Boron, added in amounts of at least 0.0025% improves the toughness and ductivity to some extent, due to the more thorough deoxidation of the metal; it also increases the hardenability and the absolute hardness-value of the hardened surface-layer. Therefore, boron-modified steels have a great wear resistance. When the modifying agents exceed the

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等性,其可是的技术的形式,这些是是一个人,可以是一个人,是一个人,这个人,这个人,我们也不是一个人,这个人,这个人,这个人,这个人,这个人,这个人,这个人,这个人

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Modification of cast steel

optimum amounts, the mechanical properties of steels deteriorate, due to phases separating at the grain boundaries and containing modifying elements. The toughness of modified steel will be higher when smelted in an acid furnace than when smelted in a basic one. The improving effect of the modifying agents on the mechanical properties of acid steel is caused by the removal of high-silicon compounds from the grain boundaries which, being surface-active elements, separate there. The modification of austenite-type chrome-nickel steels increases their ductility and heat resistance. The best results are obtained with boron, due to its penetration between the grains, hereby impeding diffusion processes. Moreover, boron, being chemically active, removes oxides and other harmful compounds from the grain boundaries and this also contributes to the heat resistance of steel. Under the effect of cerium, sulfur separates in the form of inclusions of a very fine acicular phase, distributed evenly in the crystal structure. Even a slow cooling of the steel does not cause the redistribution of sulfur, proving that it became surface-inactive. Cerium has a similar effect on phosphorus. The addition of calcium, magnesium and cerium, in general, reduces the number of nonmetallic impurities in carbon and austenitic chrome-nickel steels. The purifying effect of modifying agents is not only explained by their deoxidizing capacity, but also by the fact that impurities are removed from the metal together with the

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Modification of cast steel

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vapors of calcium and magnesium, the degasification of the metal taking place at the same time. The modifying agents also affect the technological properties of steel: liquidity, shrinkage and crack-formation. The effect of modifying agents in this respect is connected with their effect on impurities and the change in the phase composition, the character of phase distribution and crystallization rate. There are 22 figures, 2 tables and 19 references: 16 Soviet-bloc and 3 non-Soviet-bloc. The references to English-language publications read as follows M. Hancen, Constitution of binary alloys, New York, 1958; Lilienquist, Michelson, "Electric Furnaces Steel", v. 10, 1952

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also 2807, 1413

AUTHORS: Demin. M. P., an

Demin, M. P., and Kreshchanovskiy, N. S.

TITLE: Problems of the methods of determining the crack resistance

of steel

PERIODICAL: Liteynoye proizvodstvo, no. 4, 1961, 17 - 19

TEXT: As a rule, crack resistance of steels is determined by producing critical shrinkage stresses in the test specimens resulting in hot cracks. Crack formation is determined either qualitatively or quantitatively. In the first case annular specimens with a sand or a metallic core, or frames with reinforced strips are used, whereas for quantitative determination measuring instruments are employed. The technological specimen tests only indicate the crack formation. They are rather inaccurate and do not allow precise measuring, nor are they suitable for the purpose of following the kinetics of crack formation closely. When employing measuring instruments, however, it is possible to observe the mechanism of crack formation, to determine the temperature range and to convert the cracks into comparable absolute values, (kg or kg/sq cm). The drawback is that these instruments

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Problems of the methods of determining...

do not indicate the moment when the stress arises in the specimen, but this must be put down to the special nature of steel shrinkage. Observations prove that the results obtained with technological specimens and with the aid of instruments do not correspond to each other, (Fig. 3). For instance, the technological test of [13] (G13L) ferro-manganese steel. These deviations were found for steel expanding before shrinkage. In that case the pointer of the device first moves to the right, to point to the extreme right and only moves to the left through the neutral position when the shrinkage starts. Therefore, during its course from the left to the right there are no indications. This shortcoming of the measuring instrument (particularly in that of the TSNIITMASh) can be rectified by allowing the pin connecting the specimen with the spring to move freely, so that it does not remove the spring to the right. This is obtained by allowing for a gap between the left nut and the spring before operation. Moreover, the nut must be continuously in contact with the spring on the right side, while the pin is moving, however without loading the specimen prematurely. At the end of the pre-shrinkage expansion this nut must be pressed tightly to the spring. In this arrangement the idle motion of the spring is eliminated

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Problems of the methods of determining...

and it will indicate shrinkage under the same conditions as in the technological test. Fig. 8 contains data of carbon steel (a) and high-mangenese steel (b) determined by the modified TsNIITMASh instrument. Minimum crack-resistance was found for carbon steel with a carbon content of 0.18 - 0.20%. This corresponds to the results obtained in technological tests. There are 8 figures and 10 references: 8 Soviet-bloc and 2 non-Soviet-bloc. The reference to the English-language publication reads as follows: Midleton, Proserol, "Journ. of the Iron and Steel Inst.", no. 4, 1951.

Fig. 3. Crack-resistance values obtained with instruments, upper curves [Ref. 5: see English publication; Ref. 6: Heier, Pivowarski E. "Giesserei", no. 11, 1955; Ref. 7: Trubitsyn, N. A. Issledovaniye vliyaniya nekotorykh metallurgicheskikh faktorov na obrazovaniye goryachikh treshchin usadochnogo proiskhozhdeniya v stal'nykh otlivkakh (Investigating the Effect of Some Metallurgical Factors on the Formation of Hot Cracks of Shrinkage Origin in Steel Castings), kandidatskaya dissertatsiya, TsNIITMASh, M. 1958; by technological tests, lower curves Ref. 1: Ryzhikov, A. A. Teoreticheskiye osnovy liteynogo proizvodstva (Theoretical Bases of Foundry Practice), 1954; Ref. 2: Levin, S. L. et al. "Liteynoye proizvodstvo", no. 8, 1955; Ref. 3:

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Problems of the methods of determining...

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Fig. 3. (continued)

Yefimov, V. A. sb. "Voprosy proizvodstva stali", no. 3, izd. AN UkrSSR, Kiyev 1956 and by the UZTM. The digits on the curves refer to the references.]

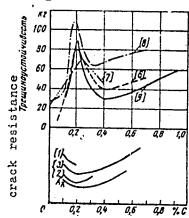
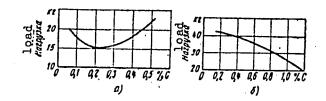


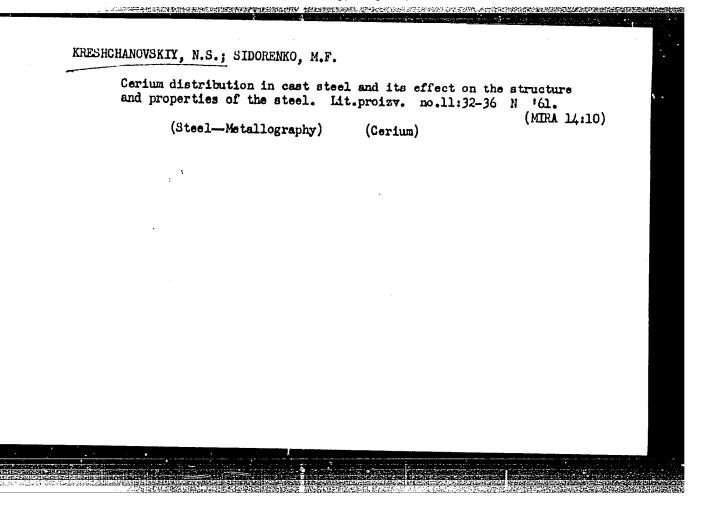
Fig. 8. Results obtained with the modified TsNIITMASh instrument

Legend: a - cerbon steel, b - high-manganese steel.



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## "APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000826410



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S/148/62/000/001/008/015 E073/E535

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MUTHORS: <u>Eroshchanovskiy, N.S.</u> and Sidorenko, M.F.

TITLE: Relation between the properties of the steel in the

liquid and solid states

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy, Chernaya

metallurgiya, no.1, 1962, 131-136

TEMP: The authors made an attempt to establish a relation between the properties of the steel in the liquid and solid states and to study the influence of over-heating of the melt on these properties. Since the use of diffraction methods for this purpose is very difficult, particular attention was paid to indirect methods, namely, to measuring the changes in viscosity and electric resistance. For this purpose an instrument was built which permits combining measuring the kinematic viscosity (from the damping of free torsional oscillations of a cylindrical crucible with the melt) and measuring the electric resistance, from a quantity which is inversely proportional to the steady state torsion angle of the specimen inside a rotating magnetic field. The investigations were made on carbon and alloy steels. The

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Relation between the properties ... S/148/62/000/001/008/015 E073/E535

viscosity was determined on molten electrolytic iron, which was previously remelted in a crucible vacuum furnace (10-4 mm Hg) and additionally refined in an electron beam furnace. case of steel, the viscosity was determined for specimens melted both in an open induction furnace and in vacuum. During heating in the range of 1545 to 1010°C, the viscosity changes from 10.6 to 9.2 millistokes, which is fully in agreement with published values, regardless of the fact that the compositions of the irons differed. A slight temperature hysteresis was detected in the viscosity and electric resistance of super-cooled iron, which leads to the assumption that the structure of liquid iron during heating is not the same as during cooling. Hysteresis in the viscosity and electric resistance was also observed for alloy steels and this leads to the assumption that metallic melts contain complexes which bring about the formation of a heterogeneous structure. It was found that for each of the tested steels there is a critical melt, temperature at which the liquid melt will have a quasi-homogeneous structure leading to maximum impact strength and ductility in the solid state. In order to

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Relation between the properties ... S/148/62/000/001/008/015 E073/E535

achieve the required "critical med to temperatures", special technological processes are required for some of the alloys which ensure a high temperature combined with protection against enrichment with gas. The authors conclude that extensive investigations of the physical properties of steels and alloys will be required for the purpose of determining their "critical melt temperatures". There are 4 figures and 8 references: 5 Sovietbloc and 5 non-Soviet-bloc. The English-language references read as follows: Ref. 6: K. Barfild, I. Kitchener. Iron Steel Inst., 1955, 180, 4; Ref. 7: G. Cavalier. c.r. Acad. Sci., 1957, No. 21, 244.

ASSOCIATIONS: Moskovskiy energeticheskiy institut

(Moscow Power Engineering Institute) and

TsNIITMASh

SUBMITTED:

March 21, 1961

Card 3/3

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APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R0008264100

S/128/62/000/011/001/001 A004/A127

AUTHORS:

Kreshchanovskiy, N. S., Nazarenko, V. R., Demin, M. P.

TITLE:

The effect of modifiers on the casting properties of pearlite steels

PERIODICAL: Liteynoye proizvodstvo, no. 11, 1962, 3 - 4

TEXT: The authors investigated the effect of modifiers particularly on the crack resistance of 15 X 1 M 1  $\Phi$  J (15KhlMlFL) steel of the pearlitic class, which is especially used with high temperatures and high pressures. The following steel composition was tested: 0.14 - 0.20% C, 0.17 - 0.37% Si, 0.4 - 0.7% Mn, 0.9 - 1.2% Mo, 1.2 - 1.7% Cr, 0.25 - 0.40% V, 0.03% S and 0.03% P. According to technical specifications, the steel was to have the following values:  $\sigma_b = 50~\text{kg/mm}^2$ ,  $\sigma_s = 35 \div 55~\text{kg/mm}^2$ ,  $\delta = 12\%$ ,  $\psi = 30\%$  and  $a_k = 3~\text{kgm/cm}^2$ . The steel was modified in the pouring ladle. Zr, Ba, Ti and Ce were used as modifiers in the form of ferro-alloys. The crack resistance was studied on a TsNIITMASh device and on technological specimens. The highest effect in increasing the crack resistance was obtained with the addition of 0.10 - 0.15% Ce, while increasing the cerium addition to 0.3 - 0.4% resulted in a sharp decrease of the crack

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